

# Work Order ID 51440

August 24, 2009 1:19:14 PM



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Item ID: D2037-101

Accept



Setup Start



Revision ID: D

Stop



Item Name: Arm

Start Date: 8/25/09 Start Qty: 10.00



Cust Item ID:

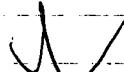
Required Date: 8/31/09 Req'd Qty: 10.00



Customer:

Reference:

Approvals: Process Plan:



Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
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100	0.00
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NC BRAKE

Brake NC

Memo

0.00

10 8

Brake NC

Memo

0.00

Punch as per Dwg D2037. Keep hole distance 45.50" using Jig D2037-101T1

SB 09/08/25

110



Small Fab

Small Fab

Memo

0.00

2-Flatten

Mr. H 09/08/25 10X

Small Fab

1-Drill Ø0.323" holes in D2037-101 tube as per Dwg D2037  
ends of D2037-101 tube as required using DT8545  
3-Deburr as required

120



QC5- Inspect part completeness to step on W/O

QC

Quality Control

Memo

0.00

0.00

=> 508/08/25

100 4

**Work Order ID 51440**

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Item ID: D2037-101

Accept



Setup Start



Revision ID: D

Stop



Item Name: Arm

Start Date: 8/25/09 Start Qty: 10.00



Cust Item ID:

Required Date: 8/31/09 Req'd Qty: 10.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run HoursDraw  
NumberDraw  
Rev.Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

130



Packaging

Packaging

Identify as per dwg & Stock Location: *WA*

0.00

*SM 09-08-25**(10)*

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

*09/08/26 HJ**PL 09-8-26*

## Picklist Print

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**Work Order ID:** 51440

**Parent Item:** D2037-101RevD

**Parent Item Name:** Arm

### Comments:

**Start Date:** 8/25/09

**Required Date:** 8/31/09

**Start Qty: 10.00**

**Required Qty: 10.00**

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M304TR0.750W.049		Purchased		No		110	f	262.0510	41.2211			

304 RD Tube .750 x .049W

### Location

## Main Warehouse

MAT 262.0510026

107518 7.27

108498 0

109314 8.5  
110113 0.73

110271 0.03

111096

111457 11.43  
111458 11.57000000

113187 311.831

4

Scallop 25

